



ACETYLENE

Safety Data Sheet

1. IDENTIFICATION

Product identifier

Product Name ACETYLENE

Other means of identification

Safety data sheet number LIND-P001

UN / ID no. UN1001

Synonyms Ethyne, Ethine, Dissolved Acetylene

Recommended use of the chemical and restrictions on use

Recommended Use Industrial and professional use. Welding.

Uses advised against Consumer use

Details of the supplier of the safety data sheet

Linde Gas North America LLC - Linde Merchant Production Inc. - Linde LLC

575 Mountain Ave.

Murray Hill, NJ 07974

Phone: 908-464-8100

www.lindeus.com

Linde Gas Puerto Rico, Inc.

Road 869, Km 1.8

Barrio Palmas, Catano, PR 00962

Phone: 787-641-7445

www.pr.lindegas.com

Linde Canada Limited

5860 Chedworth Way

Mississauga, Ontario L5R 0A2

Phone: 905-501-1700

www.lindecana.com

* May include subsidiaries or affiliate companies / divisions.

For additional product information contact your local customer service.

Emergency telephone number

Company Phone Number 800-232-4726 (Linde National Operations Center, US)

905-501-0802 (Canada)

CHEMTREC: 1-800-424-9300 (North America) +1-703-527-3887 (International)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Flammable gases	Category 1
Gases under pressure	Dissolved gas
Simple asphyxiants	Yes

Label elements



Signal word

Danger

Hazard Statements

Extremely flammable gas

May react explosively even in the absence of air at elevated pressure and / or temperature

Contains gas under pressure; may explode if heated

May displace oxygen and cause rapid suffocation

May form explosive mixtures with air

Precautionary Statements - Prevention

Do not handle until all safety precautions have been read and understood

Keep away from heat, sparks, open flames, hot surfaces. — No smoking

Use and store only outdoors or in a well ventilated place

Use backflow preventive device in piping

Fusible plugs in top, bottom, or valve melt at 98 °C to 107 °C (208° F to 224° F). Do not discharge at pressures above 15 psi (103 kPa)

Close valve after each use and when empty

Never put cylinders into unventilated areas of passenger vehicles

Precautionary Statements - Response

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical attention / advice.

Leaking gas fire: do not extinguish, unless leak can be stopped safely

Eliminate all ignition sources if safe to do so

Precautionary Statements - Storage

Protect from sunlight when ambient temperature exceeds 52°C / 125°F

Precautionary Statements - Disposal

Dispose of contents / containers in accordance with container supplier / owner instructions

Hazards not otherwise classified (HNOC)

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Volume %	Chemical Formula
Acetylene	74-86-2	60 - 100	C ₂ H ₂
Acetone	67-64-1	5 - 10	C ₃ H ₆ O

Chemical Additions

For safety reasons, acetylene gas is dissolved in acetone in the gas cylinder.

4. FIRST AID MEASURESDescription of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air and keep comfortable for breathing. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Skin contact	Wash off immediately with soap and plenty of water. Contaminated clothing presents a fire hazard and should be removed immediately. Get medical attention if irritation develops and /or persists.
Eye contact	Consult a physician if direct contact with pressurized material occurs. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek immediate medical attention / advice.
Ingestion	Not an expected route of exposure.
Self-protection of the first aider	Remove all sources of ignition. RESCUE PERSONNEL SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS.

Most important symptoms and effects, both acute and delayed

Symptoms	Simple asphyxiant. May cause suffocation by displacing the oxygen in the air. Exposure to oxygen-deficient atmosphere (<19.5%) may cause dizziness, drowsiness, nausea, vomiting, excess salivation, diminished mental alertness, loss of consciousness and death. Exposure to atmospheres containing 8-10% or less oxygen will bring about unconsciousness without warning and so quickly that the individuals cannot help or protect themselves. Lack of sufficient oxygen may cause serious injury or death. Symptoms of overexposure are dizziness, headache, tiredness, nausea, unconsciousness, cessation of breathing. May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURESSuitable extinguishing media

DO NOT EXTINGUISH A LEAKING GAS FIRE UNLESS LEAK CAN BE STOPPED. Dry chemical. Water spray or fog.

Specific extinguishing methods

If possible, stop the flow of gas. Do not extinguish the fire until supply is shut off as otherwise an explosive-ignition may occur. If the fire is extinguished and the flow of gas continues, GET AWAY!

Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Do not direct water at source of leak or safety devices; icing may occur. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible withdraw from area and let fire burn. Use water spray to cool surrounding containers. Be cautious of a Boiling Liquid Evaporating Vapor Explosion, BLEVE, if flame is impinging on surrounding containers. Continue to cool fire exposed cylinders until flames are extinguished. Damaged cylinders should be handled only by specialists.

Specific hazards arising from the chemical

GASEOUS ACETYLENE IS SPONTANEOUSLY COMBUSTIBLE IN AIR AT PRESSURES ABOVE 15 PSI (270 kPa). Pure acetylene is shock sensitive. It requires a very low ignition energy so that fires which have been extinguished without stopping the flow of gas can easily re-ignite with possible explosive force.

Fires involving acetylene occur occasionally at fusible metal pressure relief plugs at the tops and bottoms of cylinders, commonly due to hot metal or slag dropped on the fusible plugs. When the fusible plug releases a large volume of acetylene creating a "roaring" sound. The flame may extend a foot or two away from the cylinder until the pressure is reduced. In most cases, the other end of the cylinder may develop a coating of frost.

If the flame is large, burning from a fusible plug, DO NOT try to put it out unless the cylinder is outdoors or in a very well ventilated area free from sources of ignition. Usually it is very difficult to extinguish large fires because the escaping acetylene may be re-ignited by adjacent ignition sources, thereby possibly creating confined space explosion. Keep containers cool with water spray.

Vapors may travel to source of ignition and flash back. Vapors from liquefied gas are initially heavier than air and spread along ground. Vapors may accumulate in confined areas (basement, tanks, hopper / tank cars, etc.). Cylinders may rupture under extreme heat.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO₂).

Protective equipment and precautions for firefighters

Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank. ALWAYS stay away from tanks engulfed in fire. If the fire is extinguished and the flow of gas continues, GET AWAY!

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA / NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Consider the risk of potentially explosive atmospheres. Monitor oxygen level. All equipment used when handling the product must be grounded. Use non-sparking tools and equipment. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Do not touch or walk through spilled material.
Other Information	Gas / vapor is heavier than air. Prevent from entering sewers, basements and workpits, or any place where accumulation may be dangerous.

Environmental precautions

Environmental precautions	Use water spray to reduce vapors or divert vapor cloud drift. Avoid allowing water runoff to contact spilled material. Prevent spreading of vapors through sewers, ventilation systems and confined areas. See Section 12 for additional ecological information.
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Methods and material for containment and cleaning up

Methods for containment	Stop the flow of gas or remove cylinder to outdoor location if this can be done without risk. If leak is in container or container valve, contact the appropriate emergency telephone number in Section 1 or call your closest Linde location. DO NOT ATTEMPT TO REMOVE CYLINDERS THAT HAVE BEEN EXPOSED TO HEAT.
Methods for cleaning up	Return cylinder to Linde or an authorized distributor.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Never use copper piping for acetylene service. Only steel or wrought iron pipe should be used. Open cylinder valve minimum amount required (no more than 1-1.5 turns) to deliver acceptable flow to enable the cylinder to be closed quickly in an emergency situation. Acetylene is shipped in a cylinder packed with a porous mass material, and a liquid solvent, commonly acetone. Acetylene is dissolved in the acetone solution and dispersed throughout the porous medium. When the valve of a charged acetylene cylinder is opened, the acetylene comes out of the solution and passes out in the gaseous form. IT IS CRUCIAL THAT FUSE PLUGS IN THE TOPS AND BOTTOMS OF ALL ACETYLENE CYLINDERS BE THOROUGHLY INSPECTED WHENEVER HANDLED. REMOVE AND QUARANTINE IN SAFE LOCATION ANY DEFECTIVE CYLINDER.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking and explosion proof. "NO SMOKING" signs should be posted in storage and use areas. Use only with equipment purged with inert gas or evacuated prior to discharge from cylinder. Avoid contact with pure copper, mercury, silver and brass with greater than 65% copper. Solvent (acetone) may accumulate in piping system. For maintenance use appropriate resistant gloves, eye goggles. Operating pressure should be limited to 15 psig (103 kPa) or less. Consider the use of flashback arrestors. Unless oxygen and acetylene are separated, there should be a non-combustible partition of at least 5 ft. high with a fire-resistance rating of one-half hour between cylinders. In the U.S. cylinders stored inside a building near user locations must be limited to total capacity of 2500 ft³ of gas, exclusive of in-use or attached for use cylinders.

Protect cylinders from physical damage; do not drag, roll, slide or drop. When moving cylinders, even for short distance, use a cart designed to transport cylinders. Never attempt to lift a cylinder by its valve protection cap. Never insert an object (e.g. wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing leak to occur. Use an adjustable strap wrench to remove over-tight or rusted caps. Use only with adequate ventilation. Use backflow preventive device in piping. Use only with equipment rated for cylinder pressure. Close valve after each use and when empty. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Ensure the complete gas system has been checked for leaks before use.

Never put cylinders into trunks of cars or unventilated areas of passenger vehicles. Never attempt to refill a compressed gas cylinder without the owner's written consent. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit.

Only experienced and properly instructed persons should handle gases under pressure. Always store and handle compressed gas cylinders in accordance with Compressed Gas Association, pamphlet CGA-P1, Safe Handling of Compressed Gases in Containers.

For additional information, consult the Compressed Gas Association's pamphlets P-1, G-1, G-1.1, AV-9, G-1.2, G-1.3, G-1.5, G-1.6, G-1.7, C-13, SB-4, NFPA #51, and OSHA 1910 Subpart H & Q.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Outside or detached storage is preferred. Do not store cylinders on their side. This makes the acetylene less stable and less safe, and increases the likelihood of solvent loss resulting in decomposition. If rough handling or other occurrences should cause any fusible plug to leak, move the cylinder to an open space well away from an possible source of a sign on the cylinder warning of "Leaking Flammable Gas".

Store in cool, dry, well-ventilated area of non-combustible construction away from heavily trafficked areas and emergency exits. Keep at temperatures below 52°C / 125°F. Cylinders should be stored upright with valve protection cap in place and firmly secured to prevent falling. Full and empty cylinders should be segregated. Use a "first in-first out" inventory system to prevent full cylinders from being stored for excessive periods of time. Stored containers should be periodically checked for general condition and leakage.

Incompatible materials

Oxidizing agents. Halogenated compounds. Halogens. Copper. Silver. Mercury. Brasses containing >65% copper and brazing materials containing silver or copper.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Acetylene 74-86-2	-	-	Ceiling: 2500 ppm Ceiling: 2662 mg/m ³
Acetone 67-64-1	STEL: 750 ppm TWA: 500 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³ (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m ³ (vacated) STEL: 2400 mg/m ³	IDLH: 2500 ppm 10% LEL TWA: 250 ppm TWA: 590 mg/m ³

ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH: Immediately Dangerous to Life or Health

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Local exhaust ventilation to prevent accumulation of high concentrations and maintain air-oxygen levels at or above 19.5%. Explosion proof ventilation systems. Oxygen detectors should be used when asphyxiating gases may be released. Consider installation of leak detection systems in areas of use and storage. Systems under pressure should be regularly checked for leakages. Showers. Eyewash stations.

Individual protection measures, such as personal protective equipment

Eye / face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Work gloves and safety shoes are recommended when handling cylinders. Wear fire / flame resistant / retardant clothing. Take precautionary measures against static discharge.

Respiratory protection Use positive pressure airline respirator with escape cylinder or self contained breathing apparatus for oxygen-deficient atmospheres (<19.5%).

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Do not get in eyes, on skin, or on clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Compressed gas
Appearance	Colorless.
Odor	Slight garlic.
Odor threshold	No information available
pH	No data available
Melting point	-80.6 °C / -113 °F
Evaporation rate	Not applicable
Fire Hazard	Yes
Lower flammability limit:	2.5%
Upper flammability limit:	82%
Flash point	No information available
Autoignition temperature	296 °C / 565 °F
Decomposition temperature	No data available
Water solubility	Soluble in water.
Partition coefficient	No data available
Kinematic viscosity	Not applicable

Chemical Name	Molecular weight	Boiling point	Vapor Pressure	Vapor density (air =1)	Gas Density kg / m ³ @20°C	Critical Temperature
Acetylene	26.03	-75.2 °C	4378 kPa @ 21.1 °C	0.90	1.72	36.0 °C

10. STABILITY AND REACTIVITY

Reactivity

Forms explosive acetylides with copper, silver and mercury. Do not use alloy containing more than 65% copper

Chemical stability

Do not allow free gas (outside of cylinder) to exceed 15 psig. Do not expose cylinders to sudden shock or heat. Acetylene will decompose violently with cylinder failure. Do not discharge at pressures above 15 psi (103 kPa).

Explosion data

Sensitivity to Mechanical Impact	Self-decomposition or self ignition may be triggered by heat, chemical reaction, friction or impact.
Sensitivity to Static Discharge	Yes.

Possibility of Hazardous Reactions

May react explosively even in absence of air at elevated pressure and / or temperature. May form explosive mixtures with air.

Hazardous polymerization	Temperatures as low as 250°F (121°C) at high pressure, or at low pressure in the presence of a catalyst are sufficient to initiate a polymerization reaction. The hazard is that the polymerization normally liberates heat and may lead to ignition and decomposition of acetylene if conditions permit.
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Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Oxidizing agents. Halogenated compounds. Halogens. Copper. Silver. Mercury. Brasses containing >65% copper and brazing materials containing silver or copper.

Hazardous Decomposition Products

Hydrogen gas. Carbon monoxide (CO). Carbon dioxide (CO₂).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	High concentrations (10-20% in air) cause symptoms similar to that of being intoxicated. As a narcotic gas or intoxicant, it causes hypercapnia (an excessive amount of carbon dioxide in the blood). Repeated exposures to tolerable levels has not shown deleterious effects. TCLo, human-inhalation of 20 pph inhaled has been shown to cause headaches and dyspnea.
Skin contact	May cause skin irritation and / or dermatitis.
Eye contact	May cause slight irritation.
Ingestion	Not an expected route of exposure.

Information on toxicological effects

Symptoms	High concentrations may cause asphyxia from lack of oxygen or act as a narcotic causing central nervous system depression. Symptoms of overexposure are dizziness, headache, tiredness, nausea, unconsciousness, cessation of breathing.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation	May cause skin and eye irritation.
Sensitization	Not classified.
Germ cell mutagenicity	Not classified.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens listed by OSHA, IARC or NTP.
Reproductive toxicity	Not classified.
Developmental Toxicity	Not classified.
STOT - single exposure	Not classified.
STOT - repeated exposure	Not classified.
Chronic toxicity	None known.
Target Organ Effects	Central nervous system (CNS), Respiratory system.
Aspiration hazard	Not applicable.

Numerical measures of toxicity

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50	Inhalation LC50 (CGA P-20)
Acetone 67-64-1	= 5800 mg / kg (Rat)	1700mg / kg (rabbit)	18892 mg / m ³	-

Product Information

Oral LD50	No information available
Dermal LD50	No information available
Inhalation LC50	No information available

The following values are calculated based on chapter 3.1 of the GHS document .

12. ECOLOGICAL INFORMATION

Ecotoxicity

No known acute aquatic toxicity.

Persistence and degradability

No information available.

Bioaccumulation

Will not bioconcentrate.

Chemical Name	Partition coefficient
Acetylene 74-86-2	0.32
Acetone 67-64-1	-0.24

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Do not attempt to dispose of residual waste or unused quantities. Return in the shipping container PROPERLY LABELED WITH ANY VALVE OUTLET PLUGS OR CAPS SECURED AND VALVE PROTECTION CAP IN PLACE to Linde for proper disposal. This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).
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14. TRANSPORT INFORMATION

DOT

UN / ID no.	UN1001
Proper shipping name	Acetylene, dissolved

Hazard Class	2.1
Special Provisions	N86, N88
Description	UN1001, Acetylene, dissolved, 2.1
Emergency Response Guide Number	116

TDG

UN / ID no.	UN1001
Proper shipping name	Acetylene, dissolved mixture
Hazard Class	2.1
Description	UN1001, Acetylene, dissolved mixture, 2.1

MEX

UN / ID no.	UN1001
Proper shipping name	Acetylene, dissolved mixture
Hazard Class	2.1
Description	UN1001, Acetylene, dissolved mixture, 2.1

IATA

UN / ID no.	UN1001
Proper shipping name	Acetylene, dissolved mixture
Hazard Class	2.1
ERG Code	10L
Special Provisions	A1
Description	UN1001, Acetylene, dissolved mixture, 2.1

IMDG

UN / ID no.	UN1001
Proper shipping name	Acetylene, dissolved mixture
Hazard Class	2.1
EmS-No.	F-D, S-U
Description	UN1001, Acetylene, dissolved mixture, 2.1

ADR

UN / ID no.	UN1001
Proper shipping name	Acetylene, dissolved mixture
Hazard Class	2.1
Classification code	4F
Tunnel restriction code	(B/D)
Description	UN1001, Acetylene, dissolved mixture, 2.1, (B/D)

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL	Complies
EINECS / ELINCS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL / NDSL - Canadian Domestic Substances List / Non-Domestic Substances List

EINECS / ELINCS - European Inventory of Existing Chemical Substances / European List of Notified Chemical Substances

US Federal RegulationsSARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311 / 312 Hazard Categories

Acute Health Hazard	No
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden release of pressure hazard	Yes
Reactive Hazard	Yes

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical Name	Hazardous Substances RQs	CERCLA / SARA RQ	Reportable Quantity (RQ)
Acetone 67-64-1	5000 lb	-	5000 lb 2270 kg

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product contains the following substances which are listed hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act:

Chemical Name	CAS No.	Hazardous air pollutants (HAPs) content	VOC Chemicals	Class 1	Class 2
Acetylene	74-86-2		X		

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Risk and Process Safety Management Programs

This material, as supplied, contains one or more regulated substances with specified thresholds under 40 CFR Part 68 or regulated as a highly hazardous chemical pursuant to the 29 CFR Part 1910.110 with specified thresholds:

Chemical Name	U.S. - CAA (Clean Air Act) - Accidental Release Prevention - Toxic Substances	U.S. - CAA (Clean Air Act) - Accidental Release Prevention - Flammable Substances	U.S. - OSHA - Process Safety Management - Highly Hazardous Chemicals
Acetylene		10000 lb	

US State RegulationsCalifornia Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Acetylene 74-86-2	X	X	X
Acetone 67-64-1	X	X	X

International Regulations

Chemical Name	Carcinogenicity	Exposure Limits
Acetone		Mexico: TWA= 1000 ppm Mexico: TWA= 2400 mg / m ³ Mexico: STEL= 1260 ppm Mexico: STEL= 3000 mg / m ³

16. OTHER INFORMATION

<u>NFPA</u>	Health hazards 0	Flammability 4	Instability 2	Physical and Chemical Properties -
Note: Ratings were assigned in accordance with Compressed Gas Association (CGA) guidelines as published in CGA Pamphlet P-19-2009, CGA Recommended Hazard Ratings for Compressed Gases, 3rd Edition.				
Issue Date	10-Mar-2015			
Revision Date	10-Mar-2015			
Revision Note	Initial Release.			

General Disclaimer

For terms and conditions, including limitation of liability, please refer to the purchase agreement in effect between Linde LLC, Linde Merchant Production, Inc. or Linde Gas North America LLC (or any of their affiliates and subsidiaries) and the purchaser.

DISCLAIMER OF EXPRESSED AND IMPLIED WARRANTIES

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End of Safety Data Sheet